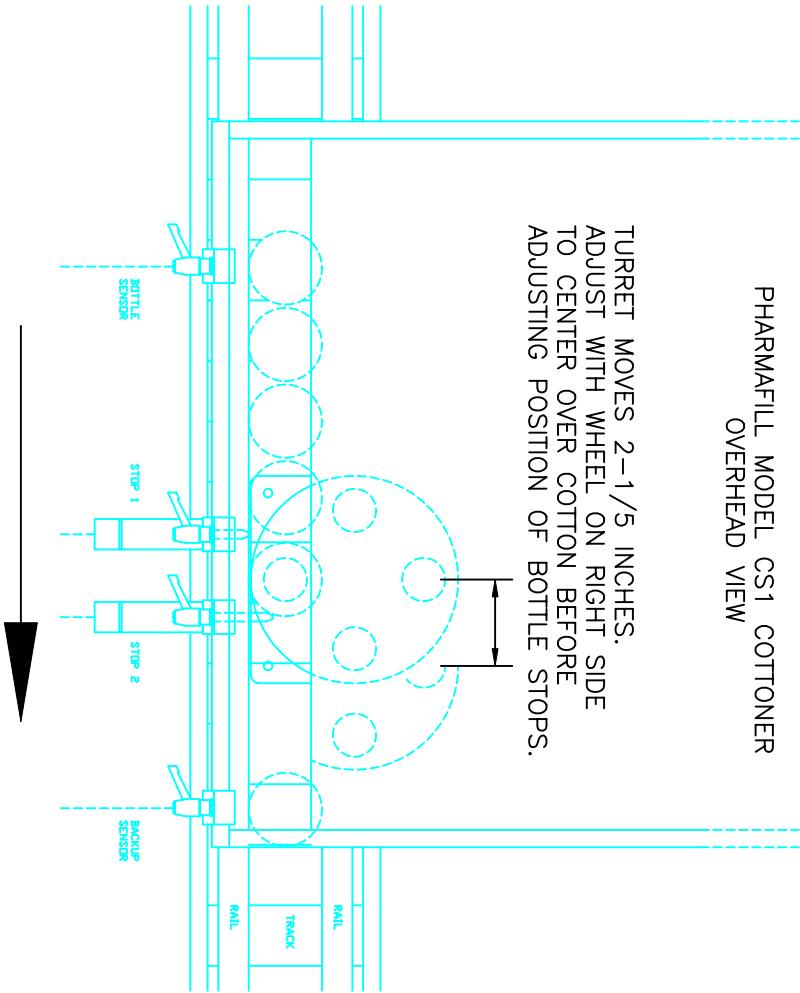


NOTE	REV	DESCRIPTION	DATE
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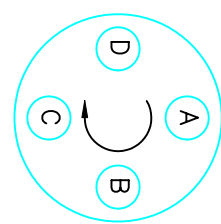
PHARMAFILL MODEL CS1 COTTONER
OVERHEAD VIEW

TURRET MOVES 2-1/5 INCHES.
ADJUST WITH WHEEL ON RIGHT SIDE
TO CENTER OVER COTTON BEFORE
ADJUSTING POSITION OF BOTTLE STOPS.



BOTTLE SENSOR MAY BE POSITIONED
AT THE BOTTLE IN THE FILLING SATATION
OR ANY BOTTLE UPSTREAM.

- TURRET TUBE POSITIONS
- A - LOAD COTTON
 - B - CHECK NOT EMPTY
 - C - FILL BOTTLE
 - D - ALWAYS EMPTY



QUICK SET-UP PROCEDURE

1. SET TO PRODUCE CORRECT COTTON LENGTH
2. SET SLIDING SHELF STOP AT END OF COTTON
3. ADJUST TURRET TO EXACTLY CENTER ON COTTON
4. POSITION BOTTLE STOPS AND SENSORS

TN0037 REV 1

BACKUP SENSOR MAY BE POSITIONED
ANYWHERE DOWNSTREAM FROM FILLING STATION.

NUMBER: 1 REVISION 1

DEITZ COMPANY, INC.
ROUTE 34, WALL, N.J.
TECHNICAL DRAWING - PRODUCT INFO

PRODUCT CS1	UP	TO VERSION 3.1	BY SJD2	DATE: 10/19/01
TITLE	COTTONER SETUP DIAGRAM		SHEET 1	OF 1
NUMBER	TN 0037		REVISION	1