

<u>Part Number</u>	<u>Description</u>	<u>Type</u>	<u>Quan Used</u>	<u>Call For Prices</u>	<u>Ref</u>	<u>Where Used</u>
AD1071	CS1 Cylinder Rebuild Kit	WEAR	2			Includes (1) FM3283F, (2) P0156, (1) P0157
AD1085-1	CS1 Spare Fuse Kit	WEAR	1			
FMA3044-1	CS1 Lower Insertion Air Cyl (modified)	WEAR	1			Lower Insertion Air Cylinder
FM3049-2	Cooling Fan Filter Element	WEAR	6			Back of cabinet
P0158-7	CS1 Upper Insertion Air Cyl	WEAR	1			Upper Insertion Air Cylinder
P5816	Relay, DPST 24VDC	WEAR	2		REL-K1, -K2	Control roller motor and brake/clutch
AD1086-1	CS1 Wear Parts Kit (Quan Used X Price)					
AD0991	Operator Interface Panel	SPARE	1		OP1	Front control panel/display
FM2978-1	CS1 Cylinder End (Upper)	SPARE	1			Plunger tip for Upper Insertion Air Cyl
FM3014-1	Pincher Arm, LH (inboard)	SPARE	1			Under turret
FM3014-2	Pincher Arm, RH (outboard)	SPARE	1			Under turret
FM3015-1	CS1 Pincher Slide Blk	SPARE	1			Under turret
FM3264F	Air Cylinder-20mm x 1" Stroke (Modified)	SPARE	2			On conveyor railing, to index bottles
P0141	Air Cyl 1/2 Stroke REVERSE ACT	SPARE	1			Under turret
P0142	AIR VALVE 4 WAY 24VDC 1/4 TUBE	SPARE	2			Internal, controls air cylinders
P0160	Air Cyl Auto-Sw, w/Led	SPARE	2		SN5, SN6	Sensor on insertion air cylinder
P0414	Belt, Gear 90XL037(URETHANE)	SPARE	1			Above turret
P1807	Controls PLC CPU 105 Series	SPARE	1		PLC1	Controls machine operation
P1810	Controls Interconnect Cable	SPARE	1		DATA CBL	Connects PLC to control panel
P1822-1	Control Driver	SPARE	1		DT1	Part of turret motor drive
P2736	Flatwasher NYLATRON .262ID X	SPARE	4			Part of Pincher Ass'y
P5018	Sensor Fib-Op Photoelectric	SPARE	3		SN1,2,3	Cotton, bottle and backup sensors
P5814	Relay, DPST 110 VAC	SPARE	1		REL-K3	Main power relay
P6501	FULL WAVE RECTIFIER FW400	SPARE	1		FW400	Brake/clutch power circuit

P6981	Sensor - Proximity Switch	SPARE	1		SN4	Above turret, senses turret position
AD1086-2	CS1 Critical Spare Parts Kit (1 Each X Price)					
FM2987	CS1 Clear Polycarbonate Front	REPAIR	1			Front guard
FM3004-2	Stepper Motor Mod's, 2 Stack	REPAIR	1		M1	Turret motor
FM3283F	Cylinder Internal Seal Set	REPAIR	2			For insertion cylinders, also see AD1071-1
P0109	Air filter/regulator	REPAIR	1			Incoming air filter
P0110	Air Filter Bracket & Nut	REPAIR	1			Part of incoming air filter
P0156	BRASS AIR FITTING 10-32 to 1/4	REPAIR	5			For insertion cylinders, also see AD1071-1
P0157	Air Cylinder Rod Wiper, 5/16	REPAIR	2			For insertion cylinders, also see AD1071-1
P0308	Bearing, Oilite .50x.62x.50	REPAIR	8			Used on upper roller shaft ass'y
P1190	Clutch/Brake	REPAIR	1		CB1	Part of feed roller drive
P1339	Main Power Switch/Fuse module	REPAIR	1		SW1	Main power switch (in back)
P1714	CS1 Vinyl Dust Cover	REPAIR	1			Clear protective soft cover
P1822-3	Transformer - 100 Watt	REPAIR	1		XF1	Part of turret motor drive
P2916	Magnetic Latch	REPAIR	2			Part of Guard Door
P2917	Door Strike, Polished Chrome	REPAIR	2			Part of Guard Door
P4413	Motor AC 120 RPM	REPAIR	1		M2	Roller motor
P6709	Spring Extension .38x1.50L 12.	REPAIR	2			Roller drive, maintains roller pressure
P6924	Switch PB Blk 22 mm	REPAIR	1		SW3	Start switch button only
P6928	Switch Micro Pin Plunger	REPAIR	1		SW4	Guard switch
P6929-1	PB Emer Stop Actuator, Red	REPAIR	1		SW2	Stop switch button only
P6929-3	PB Emer Sw Contact Block	REPAIR	1		SW2	Stop switch, electrical, N.C.
P6983	Sensor Cordset, 3-pin Straight	REPAIR	1			Cable for turret sensor
P7006	Switch Contact Blk SPST NO	REPAIR	1		SW3	Start switch, electrical, N.O.